7150 DIGITAL MULTIMETER

MAINTENANCE MANUAL

Issue 3 April 1984

Part No. 71500011



Solartron Instruments, Victoria Road, Farnborough Hampshire, England GU14 7PW Telephone: Farnborough (0252) 544433 Telex: 858245 Solfar G Cables: Solartron Farnborough A division of Schlumberger Electronics (UK) Ltd

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INTRODUCTION

This manual contains maintenance information and it should be used in conjunction with the 7150 Digital Multimeter Operating Manual (Part No. 71500010) which is supplied with each instrument.

The information provided includes:-

Circuit diagrams along with circuit descriptions Component layout diagrams and parts lists. Setting-up and calibration procedures Dismantling and reassembling instructions.

0269g/0036g WN/7150 MAIN/1

CHAPTER 1 GENERAL INFORMATION

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1.1 GENERAL

The Solartron 7150 Digital Multimeter is suitable for general-purpose bench applications and for systems use. It performs all common measurement functions and has a scale length in excess of 200000. The Multimeter has a built-in GP-IB Systems Interface port which conforms with the internationally-recognised IEEE 488 (1978) standard, thus ensuring the compatibility of the 7150 with a wide range of system devices produced both by Solartron and by other manufacturers.

The front panel controls permit all main functions to be selected or changed. Additional facilities become available when the 7150 is controlled remotely via the GP-IB Interface port.

1.2 SAFETY

The 7150 Multimeter has been designed in accordance with the recommendations of IEC348. To ensure the user's safety and the continued safe operation of the Multimeter, the user is advised to read carefully the procedures and specifications given in the Operating Manual and this Maintenance Manual.

Care should always be exercised whenever the input leads are being connected or removed especially where high voltages are known to exist or high transients occur.

The 7150 is protected against measurement overload, up to 1.2kV peak on voltage measurement, and 240V rms on resistance measurements.

When using the 7150 on equipment which is capable of delivering high voltages (e.g. inductive circuitry giving high back-emfs) it is strongly recommended that the equipment under test is not switched off while the 7150 is still connected. The 7150 leads should be carefully disconnected before switching off the equipment, this will help to prevent the hazards of back-emfs. The following example illustrates this. Consider the inputs connected across the secondary of a large mains transformer. The very high input impedance of the 7150 is such that in the event of the mains supply being interrupted, the resultant back emf induced in the undamped secondary could be in the order of 100kV. This is obviously hazardous to the user and would certainly damage the 7150. User safety may be preserved by the inclusion of a switch between the 7150 and the transformer secondary. The switch could then be switched on and off while the transformer remained powered.

Whenever it is likely that the safety of the Multimeter has been impaired - e.g. if it shows visible signs of damage, if it fails to perform correctly or if the specifications have been exceeded in any way - it should be made inoperative and referred to a suitable repair depot.

Any maintenance, adjustment or repair of the Multimeter must only be carried out by skilled personnel. Such adjustment, maintenance or repair should be carried out in accordance with the procedures and precautions detailed in this Maintenance Manual.

1.3 ACCESSORIES

Radio Frequency Probe (70457F) High Voltage Probe (70457E) 10A Current Shunt (70457X) Rack Mounting Kit (71501)

The instructions for fitting the Rack Mounting Kit are given in the associated Operating Manual.

1.4 ASSOCIATED PUBLICATIONS

Solartron Part No.

7150 Operating Manual Remote Control of 7150 71500010 71500013

1.5 PRINTED CIRCUIT BOARDS

The following three pcbs which are identified respectively as PCB 1, 2 and 3 are fitted to the 7150.

- 1. PCB 1: Floating Analogue and Logic, Part No. 71500501.
- 2. PCB 2: Earthy Logic, Part No. 71500502
- PCB 3: Display and Keyboard, Part No. 71500503.

There is no separate pcb for the dc power supplies, this circuit is distributed between PCB 1, PCB 2 and the rear panel. A circuit diagram of the dc power supplies is given in Chapter 2.

1.6 IEEE 488/GP-IB OPERATION

The operation of the 7150 in conjunction with the IEEE 488 interface bus is described in the associated operating manual and in the Remote Control of 7150 manual which contains example programs for controlling the 7150 from various types of computers.

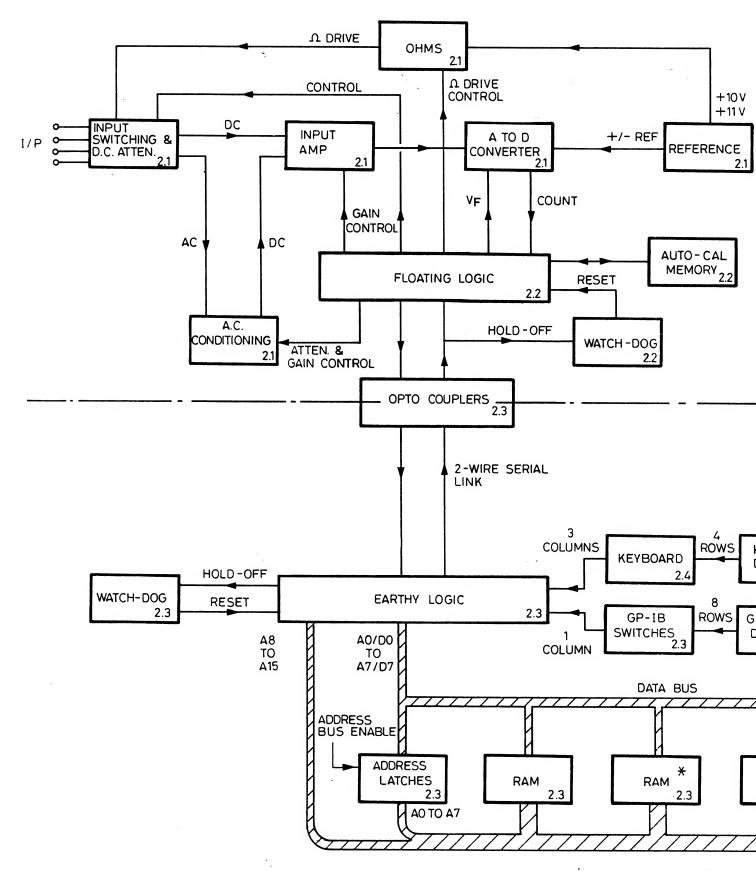
1.7 SUMMARY OF 7150 OPERATION

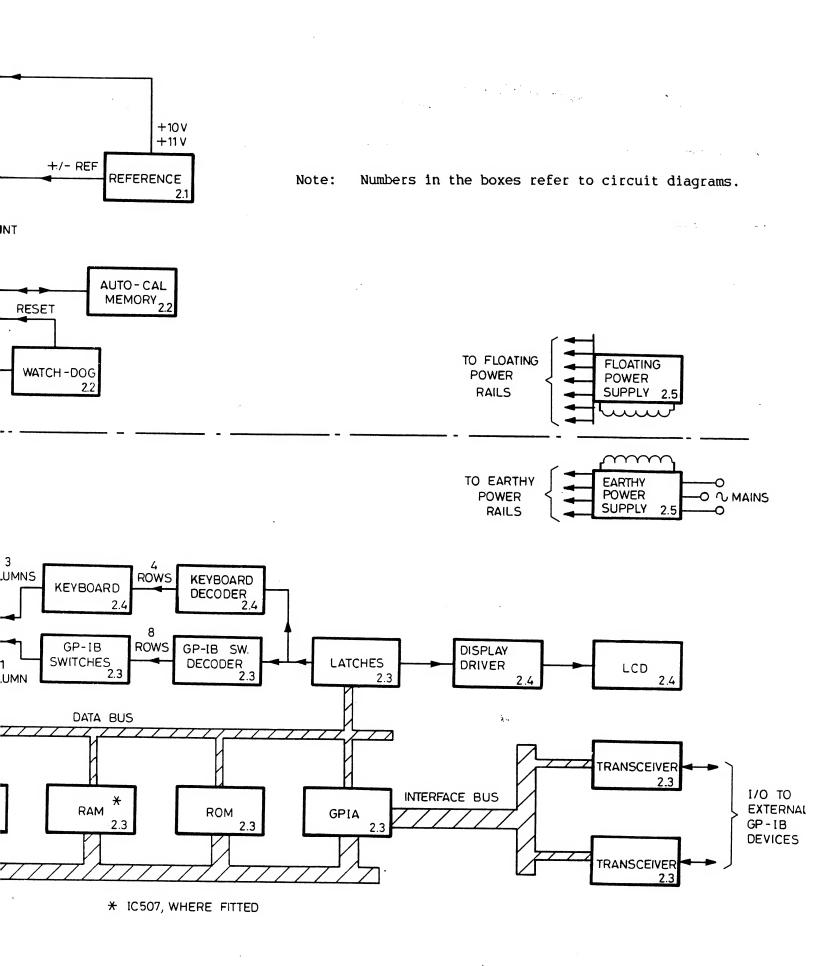
A functional block diagram of the 7150 is shown in Fig 1.1. The pulse width analogue-to-digital (A-to-D) conversion technique is used in the 7150. The 7150 is basically a voltage measuring instrument. The resistance and current range inputs are converted to a dc voltage and suitably scaled in the signal conditioning circuits prior to analogue-to-digital conversion. The input analogue and A-to-D conversion circuits are contained in the floating section of the 7150.

The A-to-D converter produces two balanced pulse trains at its output. Any measured input causes the pulse width of one of the trains to increase, with a proportionate decrease in the width of the other.

These outputs, converted into a single pulse train and synchronised to clock, are used to gate clock into a reversible counter within the MPU. The nett result is a count which is proportional to the measure of input.

Power supplies for the multimeter are derived from conventional mains operated dc supplies.





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2.1 DC VOLTAGE INPUT (DIAG 2.1)

All multimeter inputs, including dc voltage, are processed by the A-to-D converter. With 7150, the operating range of the A-to-D converter is limited to \pm 2.6 volts. The measurement range of the multimeter is extended beyond these limits by scaling all inputs to the 2 volt range. For example a 200 volt input scaled by a factor of X0.01 would be seen by the A-to-D converter as only 2 volts.

In practice scaling, or signal conditioning, is a two-stage operation performed by the dc input attenuator (for dc volts) and the input amplifier. The input amplifier is described on page 2.5.

The circuit has two main functions:

- Signal Conditioning; for dc voltage inputs.
- Input Switching; to the input amplifier.

Signal Conditioning

The circuit shows the dc voltage input attenuator, RlA to RlD. The attenuator is switched by FETs TR7, TR8 and relay RLK in response to range control inputs from the floating logic. The attenuator setting, either Xl, X0.01 or X.001, depends upon the selected voltage range i.e.:

RANGE (V) ATTENUATI	ON CIRCUIT PAT	rh
0.2	•	Direct to 1	Input Amp via RLB
20 200) X0.01	RLK, TR7, w	ith RLB open
1000	x0.001	RLK and TR	8, with RLB open

The attenuated outputs are amplified by the input amplifier. The gain of the amplifier is arranged to be Xl or Xl0 in order to ensure satisfactory scaling at the A-to-D converter.

Input Switching

DC voltage inputs to the input amplifier are selected via series FET TR5. When TR5 is ON, shunt FET TR6 is OFF and vice versa. TR6 is switched ON during ac (voltage or current) measurement, during dc current measurement and during "drift correct" (see page 2.5).

2.2 AC VOLTAGE INPUT (DIAG 2.1)

In Vac operating mode, inputs are first scaled to the 2 volt range by the ac signal conditioning circuits and then converted into a dc voltage. Mode control signals switch the converted output to the dc input amplifier. A-to-D conversion follows in the manner described on page 2.7.

Signal Conditioning

This function is performed by the ac input attenuator which is switched by ICl8,TR1, and TR2, and by operational amplifier ICl5, whose gain is set, via ICl8, to be either Xl or Xl0.

For inputs on the 2 volt range, no signal conditioning is necessary; quad switch ICl8 selects the gain of ICl5 (via resistors R2lA and R2lB) to be at unity with inputs to the amplifier direct through RLA, RLE and RLF contacts. The overall circuit gain for other input ranges is selected by TRl and ICl8 in response to range control inputs from the floating logic. Details are given in the following table:-

RANGE (V)	ATTENUATION	AMP I/P (V)	GAIN	AMP O/P (V)
2	Xl	2	Хl	2
20	x0.01	0.2	X10	2
200	X0.01	2	Xl	2
1000	x0.001	1	Хl	1

AC-DC Conversion

AC to DC conversion is carried out by true rms-to-dc converter IC21. The maximum 2V output from this IC is switched to the dc input amplifier IC1 via the shunt input FET TR6 via quad switch IC5.

2.3 RESISTANCE MEASUREMENT (DIAG 2.1)

Resistance measurement is achieved by measuring the voltage developed across the unknown resistance when a known current is passed through it. The resultant voltage is then measured by the dc voltage measurement circuit.

Current Generator Circuit

IC3 is a precision operational amplifier which is connected to +10 volts from the reference supply circuit. The other amplifier input is the +11 volts reference supply via R15 resistor chain. Thus IC3 will drive TR3 to maintain a l volt differential across R15.

Control inputs from the logic circuitry switch Rl5 resistor chain (via TR4, TR9 and RLD) to define four test currents, one for each ohms range. For example, with the contacts in the positions shown on the diagram, ie with the $20M\Omega$ resistance range selected, the available test

current
$$\frac{V}{R}$$
:
$$= \frac{1}{10 \times 10^{-6}}$$

100nA

The table below shows the test currents for each range:

NOMINAL	RANGE	TEST CURRENT
20ΜΩ		100ηΑ
2ΜΩ		lμA
200ΚΩ	-	10µA
20ΚΩ		100µA

Four-wire Resistance Checks

During four-wire resistance checks, all of the current available at the Hi ohms source terminal should be returned to source via the LOQ source terminal.

On the lower resistance ranges $(2M\Omega, 200k\Omega)$ and $20k\Omega$ the logic control, via IC2, also switches the resistor chain R7, R27 and R56 which is connected to the Lo source terminal and to the -3V reference supply. This part of the circuit acts as a calibrated current sink for the test current generator.

Input Protection

Input protection for the resistance measurement circuit is provided by resistor R4 (22k) which is in series with both I+ and V+ input terminals. Diodes D2 and D25 limit the voltage at the junction of TR3 and R4 to +5.3V and -2.6V.

2.4 CURRENT INPUT (DIAG 2.1)

Current measurement is achieved by measuring the potential across a known resistance when the current to be measured flows through it. The voltage obtained can be measured by the dc input amplifier, either direct or, for ac inputs, via the AC-DC converter.

DC Current Input

Resistor R3 is a 0.1Ω shunt resistor through which the current to be measured flows. The potential across R3 is switched to the dc input amplifier ICl via quad switch IC5 and shunt FET TR6. The gain of ICl is set to X10 in dc current mode; the amplifier output is thus correctly scaled on the 2 volt range for A-to-D conversion.

AC Current Input

In ac mode, the potential across shunt resistor R3 is switched, via quad switch, ICl8 and FET TR2, to the ac operational amplifier ICl5. The gain of this amplifier is set to X10 in ac current mode, thus the inputs to the AC-DC converter are scaled to the 2 volt input range.

After AC-DC conversion, the output voltage is switched to the dc input amplifier via quad switch IC5 and shunt FET TR6.

Protection

Current overload protection is made by a 2 amp fuse.

2.5 INPUT AMPLIFIER (DIAG 2.1)

Input amplifier ICl is a precision FET input operational amplifier. Inputs to the amplifier are selected either by switching on TR5 (series FET) or TR6 (shunt FET) depending on the multimeter's function. For dc measurement functions (including resistance) TR5 conducts; for ac functions or when a drift correction is carried out, TR6 conducts.

The gain of ICl is controlled by IC2 in response to range control signals from the floating logic. IC2 is a quad switch connected across ICl feedback resistors R18 and R19. IC2 switching sets the gain of ICl to be either X1 or X10 depending on the selected input range or measurement function. Gain settings are summarised as follows:

ICl Gain for DC Voltage Ranges

RANGE (V)	GAIN
0.2	X10
2	X1
20	X10
200	X1
1000	X 1

ICl Gain for DC Current Mode

RANGE	(mA)	GAIN
2000)	X10

AC Current Mode

RANGE	(mA)	GAIN	(ICl)
2000		X1	

Drift Correct

A "drift correct" is necessary in order to compensate for any drift originating in the input amplifier or from the A-to-D Converter. Typically, drift results from component aging or from variations in temperature.

During a drift correct cycle, the input amplifier is isolated from any measured input (series FET off) and connected to signal OV (shunt FET on). With zero input to the amplifier, any resultant count must be due to drift. This is subtracted from a measurement count to provide a nett result which is proportional only to the value at the multimeter's input terminals.

A drift correction is carried out automatically:

- 1. Every 10 seconds
- After a change of setting, e.g. range or mode.

With the multimeter in remote, the drift correct cycle can be controlled using command Yn (where n is an integer between 0 and 2). For more information on command Yn and other commands, refer to the 7150 Operating Manual.

Input Protection

Input protection against voltage overload for this input amplifier is by spark-gap SG2 (1400V Nom.) which is connected across the V Hi and Lo terminals. Resistor R9 (100k Ω) is a current limiter and diodes D6 and D26 limit series inputs to the amplifier to \pm 2.6 Volts.

2.6 A-TO-D CONVERTER (DIAG 2.1)

This circuit converts the analogue output from the input amplifier into pulses. These are used to gate clock into a reversible counter in the MPU, to produce a count proportional to the measured input.

The Integrator

The integrator, IC8A has the following inputs connected to its summing point:

- 1 The input to be measured
- 2 The forcing waveform
- 3 + reference or reference

With zero input to the multimeter and a 300Hz forcing square wave applied continuously to the integrator, the output is driven alternatively positive and negative through the thresholds of the comparators, IC9 and IC10.

The states of the two comparators are followed by bistable ICll which synchronises the two transitions to clock. Outputs from ICll control analogue switch ICl6 which switches the + and - reference supplies (through OV) to the integrator input. This closed loop feedback arrangement is such that irrespective of the input to the integrator, the output will always remain dynamically balanced about zero.

The + and - reference levels from ICll are NANDded by ICl7a to produce a single clock-synchronised pulse-train for counting circuits in the MPU.

2.7 REFERENCE SUPPLY (DIAG 2.1)

This circuit generates the +10V and +11V supplies for the ohms current generator and the + and - 3.1V reference supplies for the A-to-D converter.

Zener D20 regulates IC4 input to be +3.1V. This input, via IC6A and IC16, is the + reference supply for the A-to-D converter whilst the inverted output from IC4 is the -3.1V reference supply.

The + reference voltage is also used as the input to IC6B. This amplifier drives a current through Rl4, R57 and Rl6 in order to maintain the amplifier at balance. The resistor chain is tapped to provide the +10V and +11V reference voltages for the ohms current generator.

2.8 FLOATING LOGIC (DIAG 2.2)

This circuit includes the floating logic MPU, ICl03. This IC communicates with the earthy logic MPU via a 2-wire serial link. The circuit can be considered as having four separate functions:

- 1. Controls range and mode switching on the analogue pcb.
- 2. Generates the forcing waveform for the A-to-D converter.
- 3. Counts the output from the A-to-D converter (i.e. the measured value).
- 4. Stores calibration constants and checksum for use during auto-cal procedures.

Note The circuit automatically resets to a known state in the event of a system lockout.

Analogue Control Lines

These MPU outputs are connected to drivers, comparators and bi-lateral switches on the analogue pcb. The outputs, via their respective switching devices, correctly configure the circuits for the selected multimeter range and function.

Forcing Waveform

The "timer-out" signal from the MPU is a 300Hz waveform which is used to generate the forcing waveform for the A-to-D converter. The TTL level signal is converted into a 0 to 8V pk square wave by bi-lateral switch IC5 in the analogue circuit.

Counting Circuit

Timer-in is an input to the MPU which is derived from the A-to-D converter. The input is a single, clock synchronised pulse-train; the pulse widths indicating alternately, the length of time the + and - reference voltages were applied in order to balance the integrator. Within the MPU, these pulses are used to gate clock into a reversible counter to produce a nett count proportional to the measured input.

Non-Volatile Memories

ICs 105 and 106 are EAROMs which hold the automatic calibration program for the multimeter and the calibration constants for each mode/range selected.

Floating Logic Reset Watchdog

This circuit causes the floating MPU to be reset in the event of system lockout. The circuit operation is similar to that described for the earthy logic reset circuit (page 2.11).

A 1.2288 MHz, clock derived output from the MPU is divided by a 12-bit binary counter IC107. The 300Hz (3.333 ms period) output from this IC is counted by a 4-bit counter, IC108.

The serial link TX DATA line from the earthy MPU, is also connected to ICl08. This input holds-off the RESET output unless the RX DATA line is inactive for more than 26.664 ms (8 x period).

With the RESET line active, bistable ICll (see A-to-D converter) is also reset, thus MPU pin 8 (TIMER IN) is set to a logic l state. Pins 8, 9 and 10 are set to this state at initialisation.

2.9 EARTHY LOGIC (DIAG 2.3)

The earthy logic includes the main microprocessor (MPU) set, the device and GP-IB address switch decoders, the GP-IB interface and the watchdog reset circuitry. Data exchange between the earthy and floating logic is via a two-wire serial link.

MPU Set

The MPU set comprises the following:

- 1. IC510; 8-bit MPU
- 2. IC508; 8K x 8 bit ROM
- 3. IC506; 2K x 8 bit RAM
- 4. IC507; 128 x 8 bit RAM (where fitted)

The MPU can be either a Motorola type 6801 or alternatively, an Hitachi type 6303. Two split pads are included on the pcb so that the circuit can be configured for either type. For a 6801, only SP504 is linked. For a 6303, only SP505 is linked.

Address Decoders

The MPU addresses the various bus connected devices and the watchdog reset circuit via 3-to-8 decoder IC512. The ROM (IC508)is separately addressed via address line Al5 which, when active, deselects IC512. Both the ROM and IC511 require E (0.6144 MHz)to be gated-in with the address decode. This is achieved via IC515,gates A and B. IC511 is an octal latch driven from the bus which communicates with the LCD driver and also provides lines for strobing the keyboard and, at power-up, the GP-IB address switches.

GP-IB Interface

The GP-IB permits data exchange between the 7150 multimeter and any suitable device conforming to IEEE488 1978 (standard digital interface for programmable instrumentation). The interface, an integral part of the multimeter, comprises a general purpose interface adapter (GPIA) IC503, two bus transceivers, IC501 and IC502, and GP-IB address switch S501(see Address Decodes).

The GPIA, with associated bus transceivers, provides a means of connecting the multimeter's MPU with external devices connected to the GP-IB. Handshake lines; DAV, NRFD and NDAC are handled automatically by the GPIA. The GPIA comprises fifteen registers, (one, the address switch register, is external to the chip.) Seven of the registers may be written into by the MPU and, depending on the state of control lines R/W and RSO to RS2, eight may be read by the MPU. The MPU enables the chip by sending address \$8000. The interface includes two octal bidirectional bus transceivers, IC501 and IC502. Each transceiver comprises eight driver/receiver pairs. Either the driver or the receiver of each pair is enabled by a send/receive input (T/R1 and T/R2 on the diagram) with the disabled output forced to a high impedance state.

Reset Watchdog Circuit

This circuit resets the MPU and the display in the event of a system lockout.

A 0.6144 MHz, clock-derived output from the MPU is further divided by 12-bit binary counter IC516. The 150 Hz (6.6 ms period) output from this IC is counted by 4-bit binary counter, IC517.

With the MPU functioning normally, IC517 is loaded every 10 ms (decode \$4000) to "hold-off" the RESET output. If pin 1 of IC 517 remains inactive for more than 53.3ms (8 x period) then IC517 output resets both the MPU and the display.

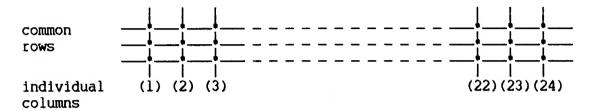
2.10 DISPLAY AND KEYBOARD (DIAG 2.4)

This circuit has two main functions:

- To decode display and command data.
- 2. To transfer keyboard selections to the MPU.

Display

The display circuit includes custom LCD, X401. Electrically the LCD can be considered as being a set of 8, 3 x 3 matrices whose columns are separately controlled, but whose rows are common:



The intersections between the rows and columns form active elements which correspond to individual segments, decimal points, or annunciators that appear on the display. Most of the 3 x 3 matrices use their 9 active elements as follows:

7-segment numerical character (7) decimal point (1) annunciator (e.g. FILT) (1)

The extreme R.H. matrix is used only to provide the special units symbols (e.g. $K\Omega$), whilst the extreme L.H. matrix is used to display only the numerical character 1 and a minus sign.

IC401 is the driver for the LCD. It is serially interfaced with IC510 (earthy logic MPU) via lines SI, SCK, CS, C/D and BUSY.

With the chip select (CS) pulled low, data may be sent on the serial input (SI) line. The data are clocked bit-by-bit on each positive transition of the serial clock (SCK). On the eighth positive transition of SCK, the BUSY line is made active low by IC401 until it is ready to accept more data.

The serial input may simply be data for display, in which case the control data (C/D) line remains in its active low state. If however a driver command is sent, for example the command to blank the display or one to cause it to flash, then C/D will be set to the logic 'l' state.

Keyboard

The (vertical) column outputs from the keyboard are connected directly to the MPU and, with no selections made, held in the logic 1 state via pull-up resistors on the earthy logic pcb. Keyboard (horizontal) rows are scanned via output latch IC511 and BCD-to-decimal decoder, IC402. Thus keyboard settings data are made available to the MPU.

2.11 POWER SUPPLIES (DIAGS 2.5 and 2.6)

Two circuit diagrams are shown. The first (Diag 2.5), is applicable to all multimeters from serial number 300921 onwards. Multimeters with earlier issue serial numbers, have power supplies which conform to the circuit shown on Diag 2.6.

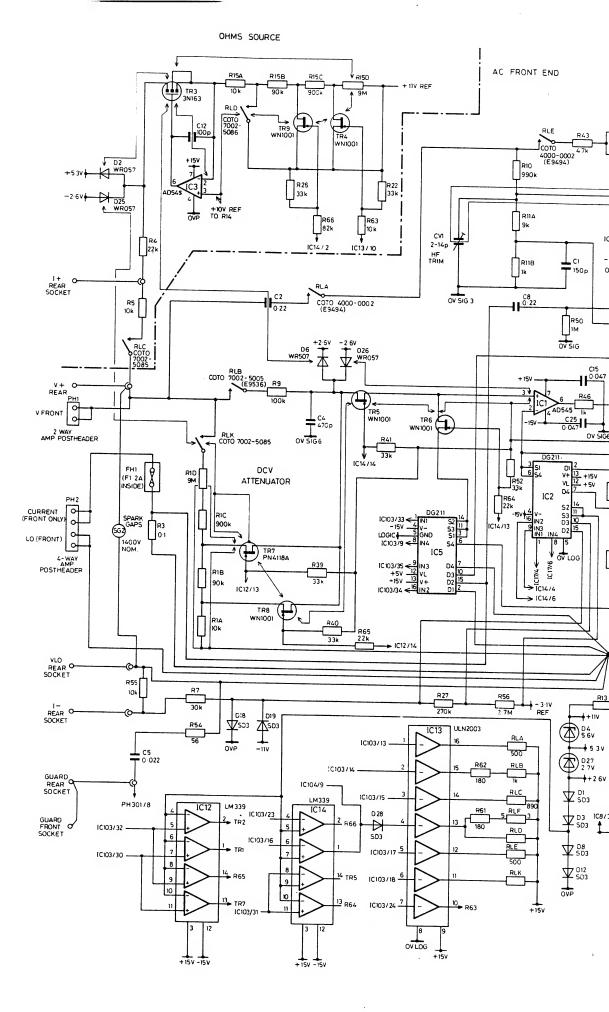
The circuits provide both earthy and floating power for the multimeter.

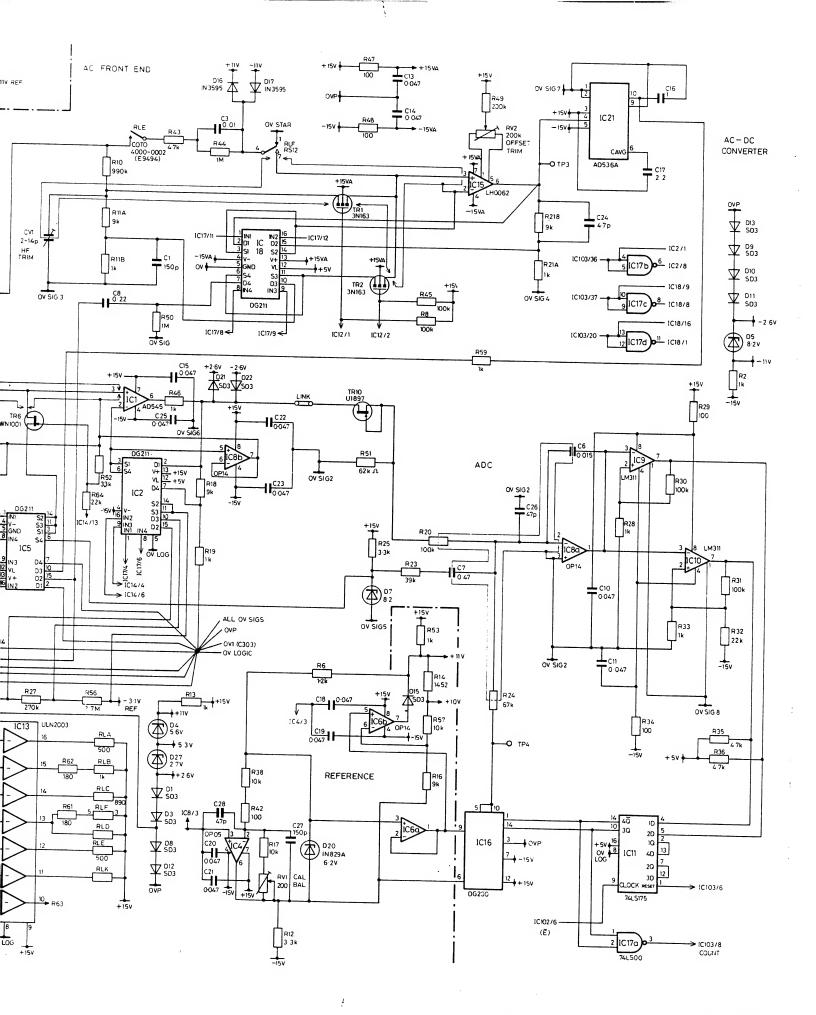
Multi-purpose Mains Input Unit

Both diagrams include a multi-purpose mains input unit. Contacts a to e within the unit are set by positioning the mains selector/cam assembly, to the required voltage setting as seen through the aperture at the rear of the multimeter.

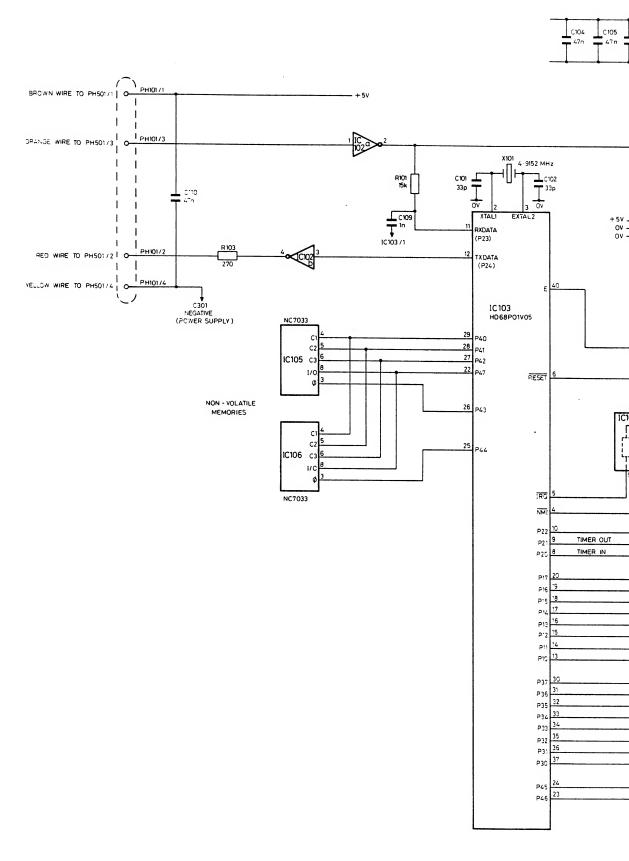
Cal. Enable

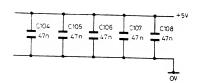
IC307 acts as a switch for the -25V output. This supply, which is required by the auto-calibration EAPROMs, will only be made available when the transistor conducts, i.e. when the calibration jack-plug is inserted. This is to prevent unauthorised interference to calibration coefficients.

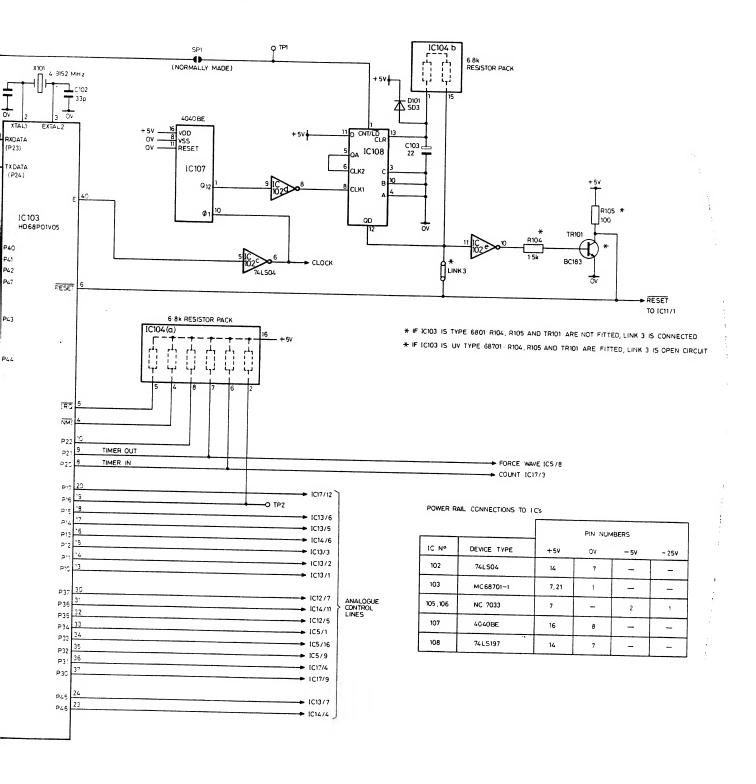




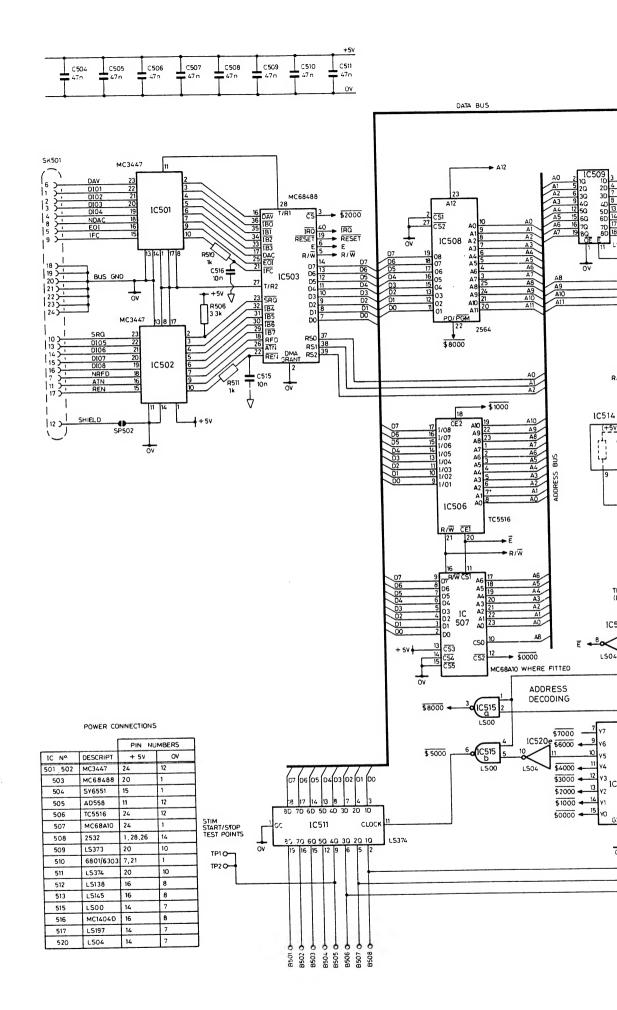
PCB 1, SHT 1 OF 2, FLOATING ANALOGUE (Drg. No. 71507501 DIAG 2.1

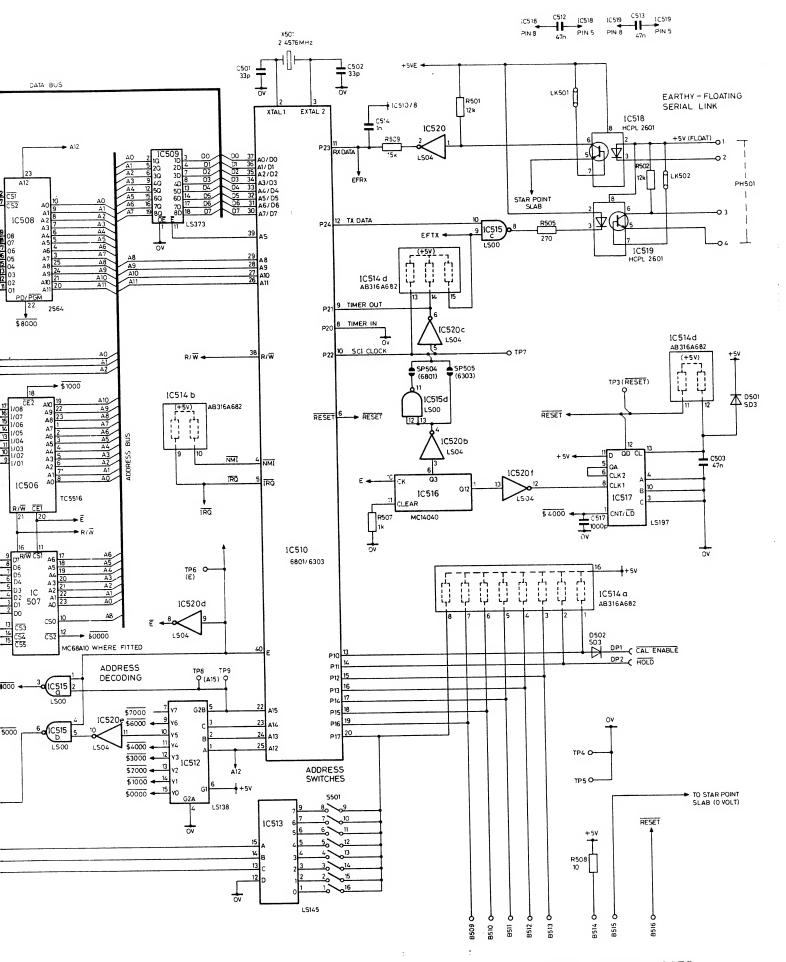




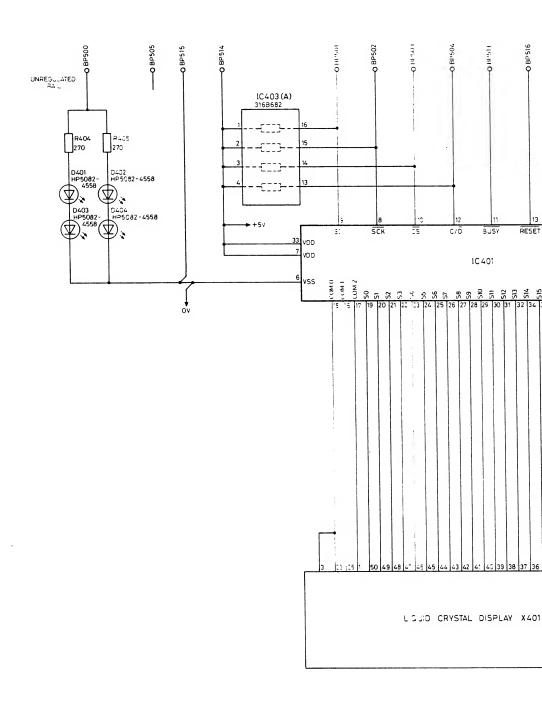


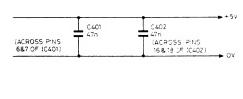
PCB 1, SHT 2 OF 2, FLOATING ANALOGUE (Drg. No. 71507501 DIAG 2.2

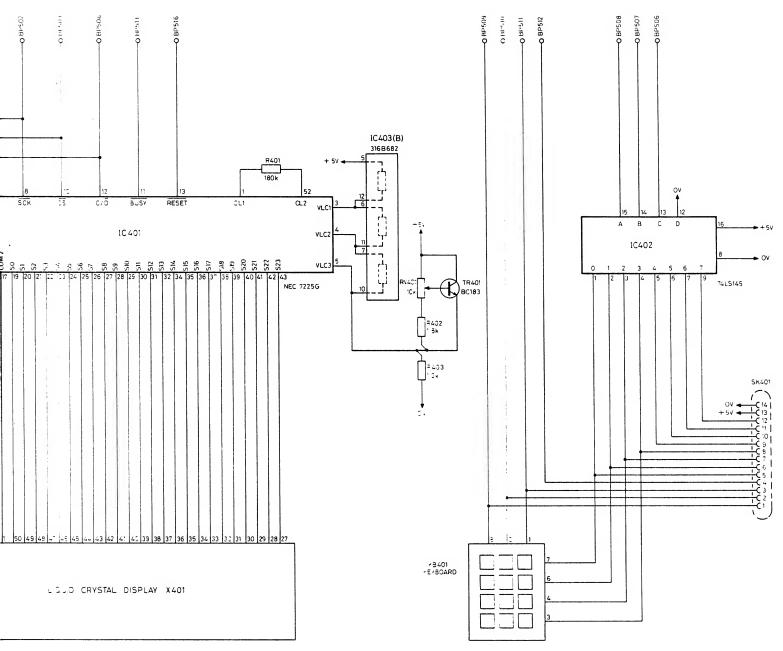


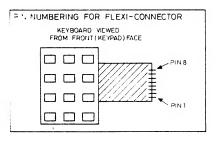


PCB2, EARTHY LOGIC (Drg. No 71507502) DIAG 2.3

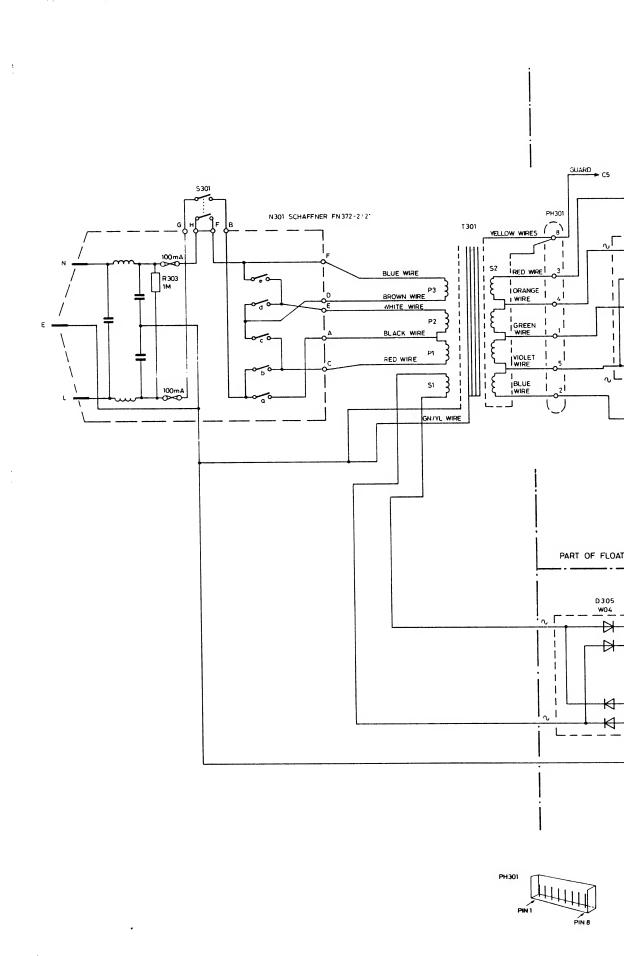


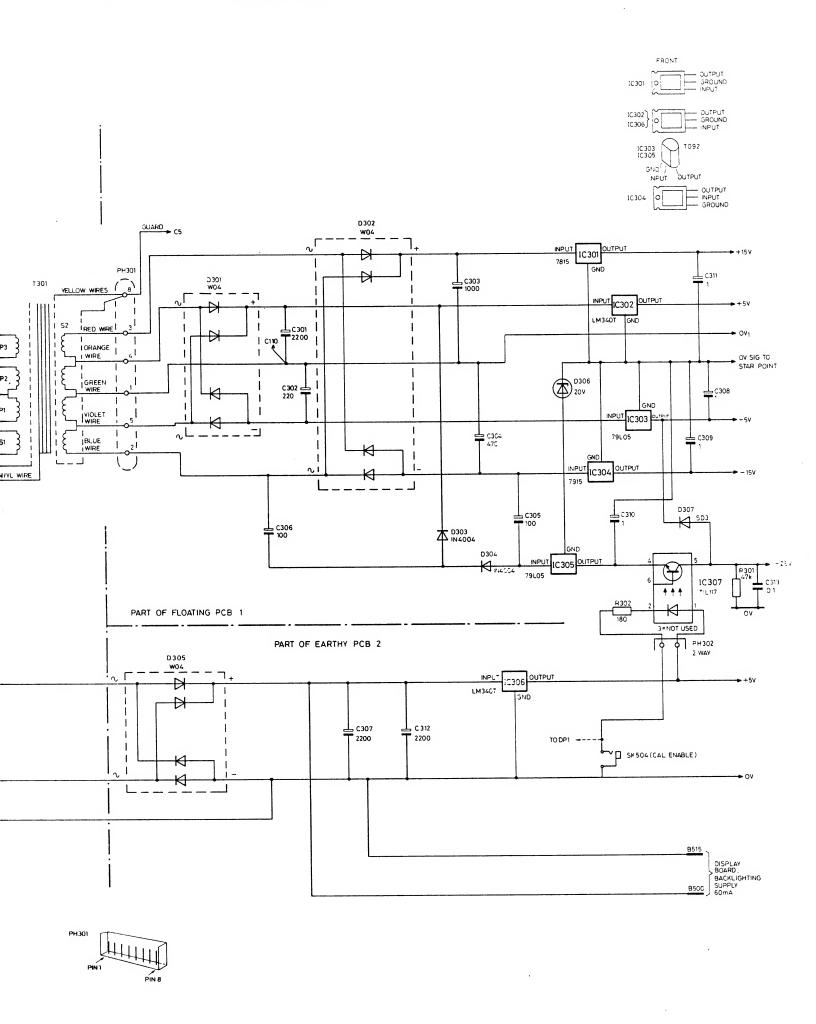


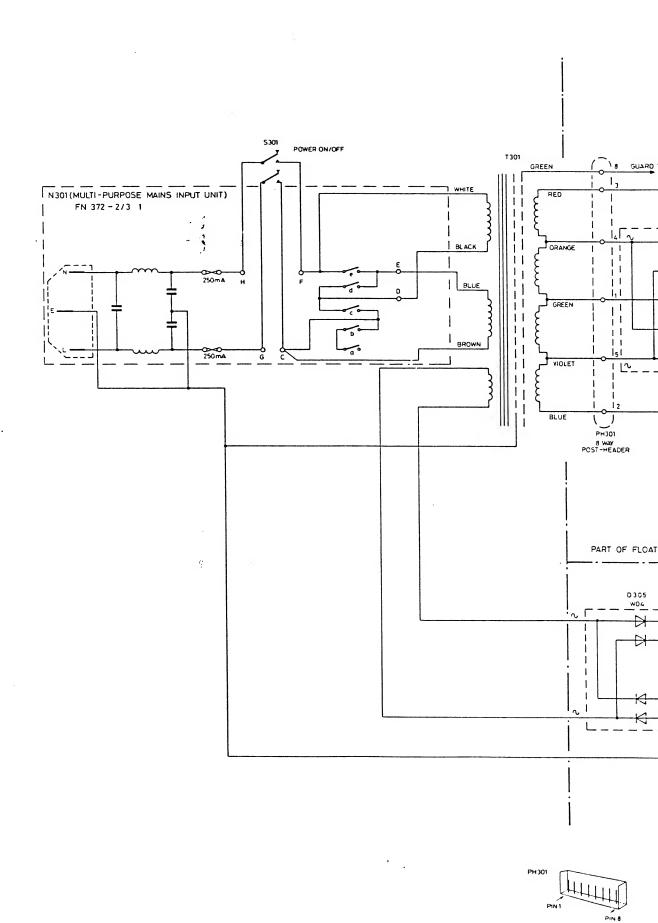


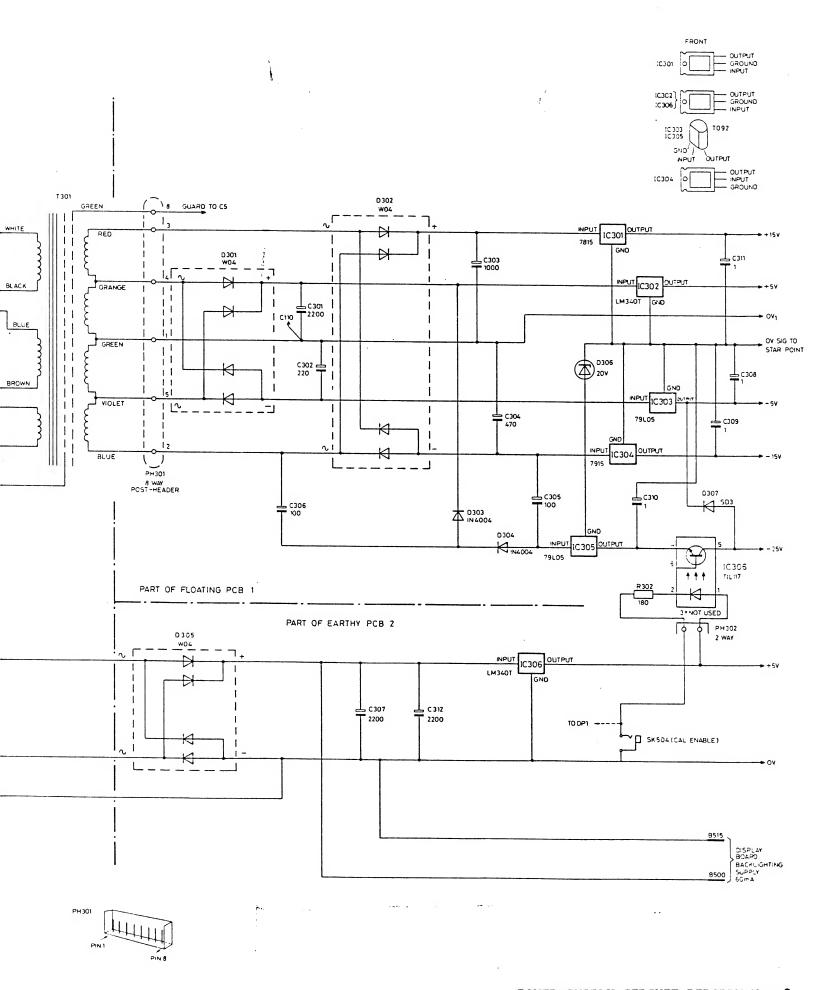


PCB 3, DISPLAY AND KEYBOARD (Drg. No 71507503) DIAG 2.4









CHAPTER 3 SETTING-UP AND CALIBRATION PROCEDURES

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3.1 GENERAL

These procedures enable the instrument to be set-up and calibrated to the factory despatch standards.

The procedures are categorised into the following sections:

- 1. Setting-up procedures.
- Initial calibration procedures
- Final calibration procedures.

3.2 SAFETY

This instrument must be disconnected from the mains supply when partially dismantling it to gain access to the preset controls and also when it is being reassembled.

When adjusting preset controls beware of high test voltages, the guard potential on the guard plate and also the mains input supply.

3.3 GAINING ACCESS TO PRESET CONTROLS

To gain access to the preset controls refer to the dismantling instructions given in Chapter 4. The various preset controls are identified in Fig 3.1.

3.4 CALIBRATION METHOD

Due to the automatic calibration circuits incorporated into the 7150 design, the 7150 can only be calibrated by connecting it to an IEEE 488/GP-IB and using the bus controller (e.g. a microcomputer) to select the appropriate calibration commands and also the required 7150 measurement function and range.

The calibration procedures given in this chapter can be used without requiring application software for the controller. The operator can enter the appropriate command string on the controller's keyboard, where applicable, for each test item given in the Initial and Final Calibration Procedures.

The following example calibration method demonstrates the use of the controller in conjunction with the 7150 and the calibration source and is the method to be followed when using the Initial and Final Calibration procedures.

As a faster alternative to the above method of calibration, a calibration program can be written for the controller. A description of a typical calibration program is given in the 7150 Remote Control Manual.

Solartron can supply, on tape cassettes, a calibration program for the more common types of controllers.

3.5 CALIBRATION SOURCE

It is recommended that the calibration source has an accuracy of at least two times better than the accuracy specified for the various 7150 modes of operation. The 7150 specification is given in the associated Operating Manual and the percentage accuracy is as follows:-

Range	Accuracy
DC Volts	0.002%
DC Current	0.002%
AC Volts	0.1%
AC Current	0.1%
Resistance	0.004%

The Fluke 5205B calibrator is used as the example calibration source in these procedures. On published data, the Fluke 5205B does not provide the required accuracy as previously stated. However the Fluke 5205B outputs can be compared against an instrument of higher accuracy, e.g. Solartron DMM 7075, and the comparative difference variables for each output recorded. The outputs from the Fluke are then adjusted to compensate for the difference variable figures which form the calibration reference source.

3.6 EXAMPLE CALIBRATION METHOD

The Example Calibration Method can be summarised as follows:

- Select the Calibration mode, i.e. send the command Cl.
- Select the desired mode and range to be calibrated and perform the calibrating sequence. Repeat for each range/mode to be calibrated. Only one range of one mode can be calibrated at a time and calibration is normally done range by range for the particular mode.
- 3. De-select the Calibration mode, i.e. send the command CØ to re-select Normal mode.

The 7150 address switch on the rear panel should be set as indicated below:

ADDRESS 1, 2, 3, 8, 16 : As required (0 to 30)

LISTEN ONLY : OFF
TALK ONLY : OFF
GP-IB ON : ON

3.6.1. Equipment Required

Calibrator (for voltage, resistance and current)
Controller
GP-IB cable

3.6.2. Entering Calibration Mode

Before sending the command Cl, insert a 2mm jack plug into the CAL socket on the 7150 rear panel; the terminals in the plug must be shorted together, either within the plug itself or using a switch to which the plug is connected. Attempts to calibrate in the absence of this shorting jack will result in error message being issued by the 7150. The shorted jack plug must remain fitted throughout the calibration and be removed when calibration is complete.

NB Never switch mains power on or off when the shorted jack plug is fitted in the CAL socket otherwise the internal calibration constants may be altered.

- With the 7150 switched on, insert the shorted jack plug into the CAL socket on the rear panel. The CAL annunciator in the display will flash on and off, this acts as a warning that the jack plug is fitted.
- 2. Using the controller, send the command Cl to the 7150; this puts 7150 into the Calibration mode. The flashing CAL annunciator should now stop flashing, and remain permanently on to indicate that Calibration mode has been selected. The word 'CAL' should also appear on the display.

When the Calibration mode has been entered, the following conditions will apply:

a) The following three commands cannot be used:

G(Sample)

T(Track): this assumes TO status (equivalent Hold

condition)

Z(Null): this assumes ZO status and all nulls are

deleted.

b) The additional commands H, L and W become available. These are for use during the calibration sequence.

3.6.3 Calibrating a measurement range

- Using the controller, send the mode (M) and range (R) commands of the particular mode and range to be calibrated. This will cause the desired mode/range to be selected in the 7150.
 - e.g. to calibrate Vdc, 2V range, send "MØR2".

According to the mode/range to be calibrated, the 7150 must be supplied with two precisely-known reference inputs (non-negative); one at approximately nominal full scale (referred to as the Hi point), and one at approximately zero (referred to as the Lo point). In the case of Vac and Iac the Lo point should be approximately 10% of nominal full scale rather than zero.

After a reference input is applied, the 7150 must be informed of the precise value of the input. This is achieved using the H command for a Hi point and L command for a Lo point. These commands must be accompanied by an integer argument number, of up to six digits in length, which expresses the applied input in terms of a 5 x 9's count. This may be calculated using the formula below.

H or L integer to be entered = applied input x $10^{(7 - R)}$

where R = commanded range number (1 to 6)

- e.g. for a 2V input on the 2V range, enter 200000 for a 0.3V input on the 200V range, enter 000300
- Apply the Hi point input to the 7150 for the particular mode/range.
 - e.g. 2.00843V on 2Vdc range
- 3. Using the controller, send the H command to 7150.
 - e.q. H200843

The 7150 will respond by displaying 'Hi Pt' for approximately 1% seconds, during which time it will measure the applied reference input. When finished, the 7150 will display and output its measured count, e.g. 214576. The result may differ from the applied input; this is quite normal.

- Apply the Lo point input to 7150, for the particular mode/range.
 - e.g. 0V short circuit
- 5. Using the controller, send the L command to the 7150.
 - e.g. LO (leading zeroes need not be specified)

The 7150 will respond by displaying 'Lo Pt' for approximately 1.5 seconds, during which time it will measure the applied reference input. When finished, the 7150 will display and output the measured count. The result may differ from the applied input; this is quite normal.

- 6. Having specified Hi point and Lo point (which may in fact be done in either order and repeated if required), send the command W to the 7150. The W command, which has no argument, causes the 7150 to compute and store the appropriate values of calibration constants for the mode/range selected. The display will show the message 'Good' on successful completion of a W command. If W is not successfully completed, an error message will be displayed and output to the controller.
- 7. Repeat instructions 1 to 6 for each mode/range to be calibrated.

3.6.4 Returning to Normal mode

The 7150 must be taken out of Calibration mode and returned to Normal operating mode (CO), otherwise the calibration data previously entered will not be accepted and an error message will be produced.

NB The shorting jack plug must not be removed from the CAL socket until the 7150 is returned to Normal mode.

- 1. Using the controller, send the command CØ to the 7150. (The 7150 will then return to Normal operating mode). The CAL annunciator will flash on and off, acting as a warning that the CAL shorting plug is still fitted.
- Remove the shorting plug from the CAL socket on the 7150 rear panel. The flashing CAL annunciator will then become blank.
- 3. The 7150 is now ready for normal use.

3.5

3.7 SETTING-UP PROCEDURES

3.7.1 Test Equipment

1. Digital Multimeter, e.g. Solartron 7045.

3.7.2 DC Power Supply Checks

Measure the dc supplies on PCB 1 and PCB 2 at the output pins of the appropriate regulator IC, refer to Diag 2.5 in Chapter 2.

PCB 1

VOLTAGE	REGULATOR
-5± 0.2V	IC303
-15± 0.6V	· IC304
-25± 1.0V	IC307
+5± 0.2V	IC302
+15± 0.6V	IC301

PCB 2

VOLTAGE	REGULATOR
+5± 0.2V	IC306

3.7.3 Display Checks

Check that all of the elements on the numerical and annunciator displays operate correctly.

The contrast ratio of the display is set by adjusting RV401 to make the digits appear as black as possible but without slurring when a reading changes. The digits should also appear to change quickly from one value to another.

3.7.4 Keyboard Checks

The keys VDC, VAC, $K\Omega$, IDC, IAC and DIODE should be pressed in turn and the display annunciators checked to confirm that the requested mode is shown.

The range keys should be pressed to confirm that ranging up/down works and that AUTORANGE can be selected and deselected. The REMote key can only be checked when the DMM is already in REMOTE. The check is to confirm that the REM annunciator goes out when the key is pressed. The NULL key should be pressed and the display observed for nulling activity. The FILTER key should be pressed and the display checked for FILT annunciator.

3.8 INITIAL CALIBRATION PROCEDURES

3.8.1 Test Equipment

- 1. General purpose DMM, e.g. Solartron 7045.
- Controller, e.g. Commodore PET fitted with BASIC II or BASIC IV firmware.
- 3. Calibrator e.g. Fluke 5101B fitted with GP-IB interface.
- 4. High Voltage Amplifier, Fluke 5205,
- 5. ACV Calibrator, Hewlett-Packard 745.
- 6. ACV High Voltage Amplifier, Hewlett-Packard 746
- 7. Capacitor, 0.1 μ F polypropylene attached to a twin 4mm banana plugs 3/4" centres).

3.8.2 Initial Calibration Tables

The Initial Calibration procedures are detailed in the following tables:

TABLE No.	PROCEDURE					
3.1	Initial Calibration DC Volts Range.					
3.2	Initial Calibration Resistance Range.					
3.3	Initial Calibration DC Current Range.					
3.4	Initial Calibration AC Volts Range.					

TABLE 3.1 INITIAL CALIBRATION DC VOLTS RANGE

TEST	DESCRIPTION	RANGE & MODE	INPUT	ACTION	LIMITS			
1	a) Fit GPIB connector b) Set address switches to the appropriate address c) Set the TALK ONLY and LISTEN ONLY switches to OFF d) Do NOT insert the Calibration jack plug.							
2	Instrument is unpowered.	Check cor		rear sockets for VHI				
3				Power on.				
4				Insert Calibration Key Jack.				
5	Proceed to Test 6							
6	2V range noise test. The reading may jump every 10 sec at drift-correct.	2VDC	s/c VHI - VLO	Check display for scatter.	3 adjacent values			
7	Input current measurement. Value may be exceeded at drift-correct.	0.2VDC	o/c	Check reading.	0±400μV			
8	Positive input-clamp test (Diode D6).	2VDC	+ve overload of between +4V and +100V	Measure C4 with DMM referred to PCB 1 earth point (ROME)	+3.90 +3.05			
9	Negative input-clamp test (Diode D26).	2VDC	-ve overload of between -4V and -100V	As above.	-3.05 -3.90			
10	Cal. Bal. adjustment. Continuous drift- correct must be used.	2VDC	±1.99999V alternately	Adjust RV1. CAL BAL.	+ and - equal within l bit.			
11	+2V set-up	2VDC	+1.99999V & 0.00000V	Do calibration routine over the interface.				

TABLE 3.1 (CONTINUED)

TEST	DESCRIPTION	RANGE & MODE	INPUT	ACTION	LIMITS
12	+0.2V Set-up. Use the calibrator to deliver OV.	0.2VDC	0.199999V & 0.000000V	Do calibration routine over the interface.	
13	+20V Set-up.	20VDC	+19.9999V & 0.0000V	Do calibration routine over the interface.	
14	+200V Set-up.	200VDC	+199.999V & 0.000V	Do calibration routine over the interface.	
15	+lkV Set-up. The Calibrator LO and the 7150 LO input should be mains grounded. Check that the spark-gap does not operate. Apply for 1 minute and check that the reading does not drift more than 2 bits.	lkVDC	+1000.00V & 0.00V	Do calibration routine over the interface.	
16				Exit Cal Mode	
17	Linearity check	2VDC	+1.00000V -1.00000V	Measure	± 2 bits
18	lkV step input test. LO and GUARD must be connected to LO of Calibrator and also to mains ground. 7150 must up-range without displaying the power start-up sequence. It is permissible that the spark-gap operates	DC Auto	+1000V applied 5 times	Check display	± 10 bits

TABLE 3.2 INITIAL CALIBRATION RESISTANCE RANGE

.03±5 μA .0.3 ± 0.5μA
0.3 ± 0.5uA
•
.03 ± 0.05µA
+5.7V ± 1V
1.00000MΩ ± 2 bits

TABLE 3.3. INITIAL CALIBRATION DC CURRENT RANGE

TEST	DESCRIPTION	RAN	GE &	INPUT .	ACTION	LIMITS
1	l Ampere Set-up. Do immediately.		2 A	open circuit	Calibrate over the bus.	
2	2 Ampere Set-up. Do immediately.	DC	2 A	400 Hz 1.99999A & 0.19999A	bus.	
3					Exit Cal Mode.	
5		DC	2 A	+1.99999A	Measure voltage at current front sockets with a DMM.	0.80V

TABLE 3.4. INITIAL CALIBRATION AC VOLTS RANGE

TEST	DESCRIPTION	RANGE & MODE	INPUT	ACTION	LIMITS
1	ICl5 offset null adjust Use DMM to monitor TP3.	20VAC	s/c	Adjust RV2 for minimum @ TP3	±100µV refe- erred to 0V
2	Fluke 5101	200VAC	199.999V 400Hz	Note reading	
3	Attenuator HF trim. Fluke 5101 + 5205 100 bit limit applies when a dummy lid is fitted. If no lid is fitted a lift is required of 1000 bits for a metallised case	200VAC	199.999V 50kHz	Adjust CVl and the position (i.e. stray capacitance affects) of RlO for level response. CVl to be adjusted with PCB l assemble to the screening board.	
4	2V LF Set-up Fluke 5101	2VAC	1.999999V & 0.199999V 400Hz	Calibrate over the bus.	
5	20V Set-up Fluke 5101	20VAC	19.99999V & 1.9999V 400Hz	Calibrate over the the bus.	
6	200V Set-up Fluke 5101	200VAC	199.999V & 19.999V 400Hz	Calibrate over the bus.	
7	lkV Set-up Fluke 5101	lkvac	750.00V & 150.00V 400Hz	Calibrate over the bus.	
8				Exit Cal Mode.	
9	Fluke 5101	2VAC	10 kHz 1.99999V	Check	1.99999V ± 0.00215V
10	Fluke 5101	2VAC	30 kHz 1.99999V	Check	1.99999V ± 0.00320V
11	Fluke 5101	20VAC	30 kHz 19.9999V	Check	19.9999V ± 0.00320V

TABLE 3.4 (CONTINUED)

TEST	DESCRIPTION	RANGE & MODE	INPUT	ACTION	LIMITS
12	Fluke 5101	20VAC	10kHz 19.9999V	Check	19.9999v ± 0.0215V
13	Fluke 5101 + 5205	200VAC	10kHz 199.999V	Check	199.999V ± 0.215V
14	Fluke 5101 + 5205	200VAC	30kHz 199.999V	Check	199.999V ± 0.320V
15	Fluke 5101 + 5205	lkVAC	10kHz 750.00V	Check	750.00v ± 1.15V
16	Fluke 5101 + 5205	lkVAC	30kHz ` 750.00V	Check	750.00V ± 2.20V
17	s/c zero	2VAC	s/c	Check	5 mV
18	HP 745	2VAC	10Hz 2.00000V	Check	2.00000V ± 0.01500V
19	HP 745	2VAC ·	20Hz 2.00000V	Check	2.00000V ± 0.00450V
20	нр 745	2VAC	40Hz 2.00000V	Check	2.00000V ± 0.00215V
21	. HP 745	2VAC	100kHz 2.00000V	Check	2.00000V ± 0.01040V
22	HP 745	20VAC	100kHz 20.0000V	Check	20.0000V ± 0.1040V
23	HP 745 + HP 746	200VAC	100kHz 200.000V	Check	200.000V ± 1.040V
24	750VAC Autorange test. LO and GUard must connect to LO of Calibrator and also to mains ground. 7150 must uprange without displaying the power start-up sequence.	2VAC Auto	750V/400Hz applied 5 times	Check	750.00 ± 1.50V

3.9 FINAL CALIBRATION PROCEDURES

3.9.1 Test Equipment

- 1. Calibrator test equipment as detailed in Section 3.8.1.
- Optional calibration standard resistors, manufactured by Mann Components, 20k ohms + 200k ohms + 2M ohms + 20M ohms.

3.9.2 Final Calibration Tables

The 7150 should be fully cased and placed in an 20°C environment for at least four hours and switched on for at least two hours prior to final calibration. GUARD and LO inputs should be mains grounded to minimise series - mode interference. The use of screened leads for HI ohms also minimises series - mode interference.

The top of the section case is removed during calibration but is fitted when the final calibration recheck is performed.

Note that the four screws which retain the top section of the case must be fully tightened to make the case screening effective. The A.C. ranges may have to be re-calibrated to compensate for the affects of the case screening.

The final calibration procedures are detailed in the following tables:

TABLE No.	PROCEDURE
3.5	Final Calibration DC volts Range.
3.6	Final Calibration Resistance Range.
3.7	Final Calibration AC volts Range.
3.8	Final Calibration DC and AC Current Ranges.
3.9	Final Calibration Recheck.
3.10	DC and AC Common Mode Rejection.

TABLE 3.5. FINAL CALIBRATION DC VOLTS RANGE

TEST	DESCRIPTION	RANGE & MODE	INPUT	ACTION	LIMITS
1	200mV range Cal. Zero volts to be commanded from Calibrator.	0.2VDC	+0.199999V & 0.000000V	Calibrate over the bus.	
2	2V range Cal. Zero volts from Calibrator on its 2 volt range.	2VDC	+0.199999V & 0.000000V	Calibrate over the bus.	
3	20V range Cal. Zero volts from Calibrator on its 20 volt range.	20VDC	+19.9999V & 0.00000V	Calibrate over the bus.	
4	200V range Cal. Zero volts from Calibrator.	200VDC	+199.999V & 0.000V	Calibrate over the bus.	
5	lkV range Cal.	1kVDC	+1000.00V & 0.00V	Calibrate over the bus.	

TABLE 3.6 FINAL CALIBRATION RESISTANCE RANGE

TEST	DESCRIPTION	RANGE & MODE	INPUT	ACTION	LIMITS
-	Mann Standard resistors. Value entered for calibration is the known value of the	20kΩ	20kΩ Standard and s/c OR	Calibrate over the bus.	
	Standard. 4-terminal connection to be used. Fluke. 4-terminal connections as follows 7150 I+ & I- connect to Fluke "output" 7150 HI & LO connect Fluke "sense"		10kΩ & 1Ω from Fluke	Calibrate over the bus.	
2	Mann Standard resistors.	200kΩ	200kΩ Standard and s/c OR	Calibrate over the bus.	
	Fluke 5101		$100 k\Omega \& 1\Omega$ from Fluke	Calibrate over the bus	
3	Mann Standard resistors. Use screened lead.	2ΜΩ	2MΩ Standard and s/c OR	Calibrate over the bus.	
	Fluke 5101. Use screened lead.		$1M\Omega & 1\Omega$ from Fluke	Calibrate over the bus.	
4	Mann standard resistors. Use screened lead.	20ΜΩ	20MΩ Standard and s/c OR	Calibrate over the bus.	•
	Fluke 5101. Use screened lead.		10MΩ & 1Ω from Fluke	Calibrate over the bus.	

TABLE 3.7 FINAL CALIBRATION AC VOLTS RANGE

TEST	DESCRIPTION	RANGE & MODE	INPUT	ACTION	LIMITS
1	2VAC	2VAC	1.99999V & 0.19999V @ 400Hz	Calibrate over the bus.	
2	20VAC	20VAC	19.9999V & 1.9999V @ 400Hz	Calibrate over the bus.	
3	200VAC	200VAC	199.999V & 19.999V @ 400Hz	Calibrate over the bus.	
4	lkvac	lkVAC	750.00V & 150.00V 400Hz	Calibrate over the bus.	,

TABLE 3.8 FINAL CALIBRATION DC AND AC CURRENT RANGES

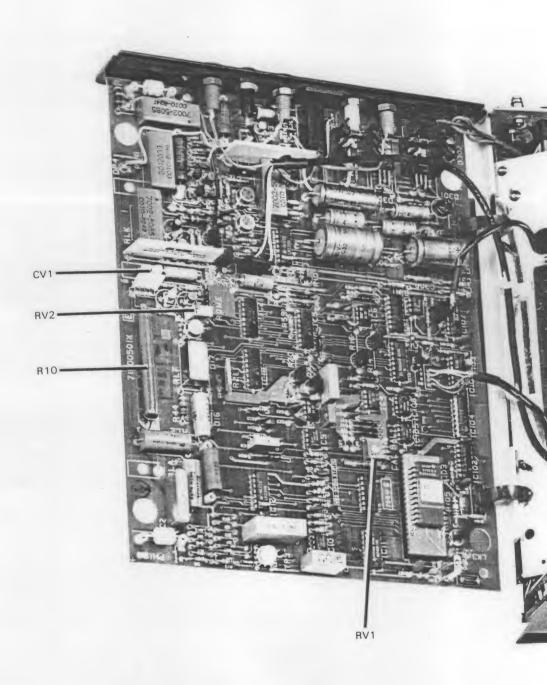
TEST	DESCRIPTION	RANGE & MODE	INPUT	ACTION	LIMITS
1	Allow reading to settle (thermal effect) before calibrating. Settling time is approximately 1 minute.	2ADC	1.00000A and o/c	Calibrate over the bus.	
2	Allow reading to settle before calibrating.	2A AC	1.99999A & 1.9999A @ 400Hz	Calibrate over the bus.	

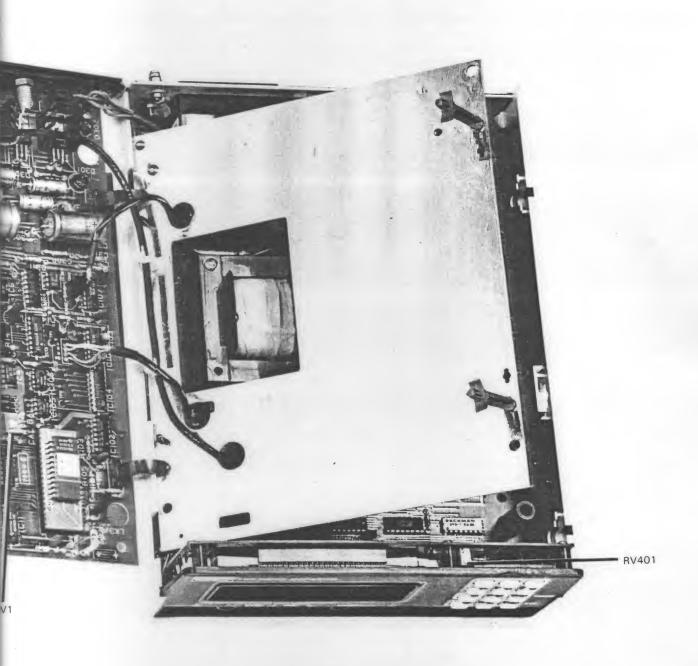
TABLE 3.9 FINAL CALIBRATION RECHECKS

TEST	DESCRIPTION	RANGE & MODE	INPUT .	ACTION	LIMITS
1		0.2VDC	-0.199999V	Check	8 bits
2		2VDC	-1.99999V	Check	8 bits
3		20VDC	-19.9999V	Check	8 bits
4		200VDC	-199.999V	Check	8 bits
5		lkv DC	-1000.00V	Check	6 bits
6 to 10	Proceed with Test	II.			
11		2VAC	1.99999V 400Hz	Check	215 bits
12		20VAC	1.99999V 400Hz	Check	215 bits
13		200VAC	19.9999V 400Hz	Check	215 bits
14		lkvac	750.00V 400Hz	Check	ll5 bits
15		20VAC	19.9999V 50kHz	Check	300 bits
16		20 kΩ	10.0000kΩ	Check	8 bits
17		200kΩ	100.000kΩ	Check	8 bits
18		2ΜΩ	1.00000ΜΩ	Check	8 bits
19		20ΜΩ	10.0000MΩ	Check	8 bits
20		2ADC	1.00000A	Check /	20 bits
21		2A AC	1.99999A/ 400Hz	Check	100 bits

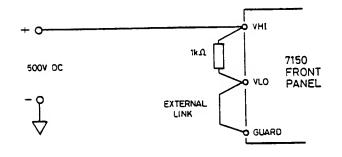
TABLE 3.10 AC AND DC COMMON MODE REJECTION

TEST	DESCRIPTION	RANGE & MODE	INPUT	ACTION	LIMITS
1	DC Common Mode Rejection 120dB	DC Auto	Refer to Fig 3.2	Check display.	0 + 500μV
2	AC Common Mode Rejection 120dB	DC Auto	Refer to Fig 3.3	Check display.	0 ± 340μV

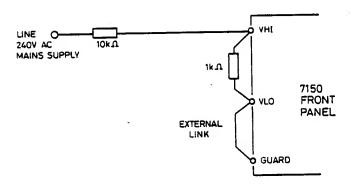




3.21



TEST CIRCUIT FOR DC COMMON MODE REJECTION



TEST CIRCUIT FOR AC COMMON MODE REJECTION

FIG 3.2 COMMON MODE REJECTION TEST CIRCUITS

CHAPTER 4 DISMANTLING AND REASSEMBLING INSTRUCTIONS

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4.1 GENERAL

The 7150 must be disconnected from the mains supply before proceeding with these instructions. Refer to Fig 3.1 and 4.1 when using these instructions.

4.2 DISMANTLING

- 1. Pivot the carrying handle to the rear of the case. Pull out the handle lugs from the pivot points on each side of the case and remove the handle.
- 2. Remove the four screws from the bottom of the case and then withdraw the top section of the case to expose the copper track side of PCB 1.
- 3. Compress the two plastic snap fasteners, located on the right hand side of PCB 1 (as viewed from the unit front) to release the pcb. Pivot the pcb outwards to gain access to the board components and to expose the screening pcb and the mains transformer.
- 4. Remove the two screws from the holes located in the mains transformer laminations and withdraw the complete instrument assembly from the bottom section of the case. PCB 2 can now be accessed by unclipping the plastic stand-off fasteners which retain the screening board to PCB 2.
- 5. At the left of the front panel assembly, remove the self-tapping screw which secures the front panel assembly to a clip on PCB 2. Unplug the front panel assembly from PCB 2.
- 6. To gain access to PCB 3, remove the six screws which secure the pcb to the front panel. Note that PCB 3 remains attached to the front panel by the keyboard ribbon cable.

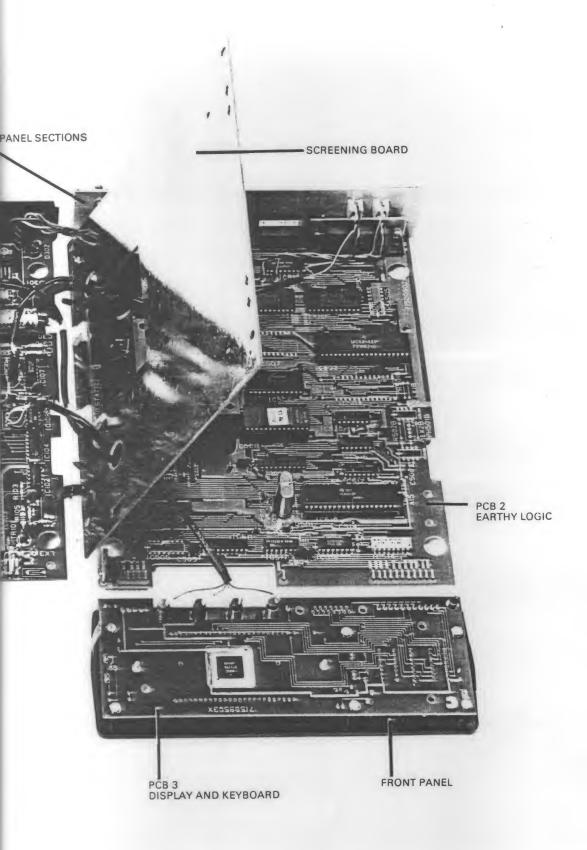
4.3 REASSEMBLING

- 1. Fit PCB 3 to the front assembly using the six screws.
- 2. Carefully plug the front panel assembly into PCB 2. Check that all of the connecting pins on the front panel assembly are correctly inserted into the socket pins on PCB 2.
- Fit the self-tapping screw which secures the front panel assembly to PCB 2.
- 4. Attach the screening pcb to PCB 2 by use of the plastic stand-off fasteners.
- 5. Insert the complete instrument assembly into the bottom section of the case. Insert the two screws into the holes on the mains transformer laminations and tighten to secure the bottom section of the case.

- 6. Secure PCB 1 by use of the two plastic snap fasteners located on the right hand side of the pcb.
- 7. Dress the cables on the top of the screening board clear of the holes in the board which locate the extended lugs in the top section of the case.
- 8. Insert the top section of the case onto the instrument assembly and secure the top section to the bottom section by the four screws inserted into the bottom section of the case.
 - NOTE: It is important that these four screws are fully tightened otherwise the case screening is made ineffective and consequently the ac calibration could be impaired.
- 9. Fit the handle by lining up the locating lugs on the handle with the pivot points on each side of the case and then press the handle lugs into the pivoting points on the case.

REAR PANEL SECTIONS

PCB 1 FLOATING ANALOGUE AND LOGIC



CHAPTER 5 PARTS LISTS AND LAYOUT DIAGRAMS

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0273g/0036g

WN/7150 MAIN/1

5.1 INTRODUCTION

This section contains component layout diagrams and detailed parts lists for each of the three printed circuit boards and the front and rear panels. When ordering spare parts, it is essential to quote the instrument serial number located on the rear panel as well as the full description of the item given in the appropriate parts list.

A description of the abbreviations used in the parts list is given as follows:

			CIRCUIT REFERE	NCES			
AE Aerial B Battery C Capacitor (µF) CSR Thyristor D Diode FS Fuse IC Integrated Circuit L Inductor LP Lamp (including Neon) LK Link M Motor ME Meter MSP Mains Selector Panel PL Plug		n)	R RELS SKTTPR VX A RNV	Reco Relay Switc Sock Trans Trans Valve Other sed:-	h at iformer inal Post (or Test Point) sistor		
			COMPONENT TY	PES			
Fixed l	Resistors		Variable Resistors			Capacitors	
Carbon Cracked Metal F Metal O Power V Precisio Temper Thick F Thin Fil	Carbon ilm xide virewound n Wirewound ature Sensitive ilm	CAFM CKCA MEFM MEOX POWW PRWW TEMP TKFM TNFM	Carbon Front Panel Multiturn Carbon Front Panel Single Tu Carbon Preset Multiturn Carbon Preset Single Turn Cermet Front Panel Single Turn Cermet Front Panel Single Tu Cermet Preset Multiturn Cermet Preset Multiturn Cermet Preset Single Turn Wirewound Front Panel Multi Wirewound Front Panel Single Wirewound Preset Multiturn Wirewound Preset Multiturn Wirewound Preset Single Turn	rn rn turn e Turn	CAFM CAFS CAPM CAPS CMFM CMFS WWFS WWFM WWFS	Aluminium Electrolytic Aluminium Solid Polycarbonate Ceramic Polyester Foil Polyester Metallised Glass Mica Metallised Lacquer Paper Foil	AIR ALME ALME CERM ESTF GLAS MLAP PAPM PTFE STYND TANN TANN

Cct Ref.	Ge	neral Des	cription		Solartron Part No.
Rl	MEFM	CAD 1776			160400583
R2		lk	0.25W	5%	195631000
	MEOX		0.25W	J*6	
R3	POWW	0.1	Ott	Ea	160300457
R4	MEGL	22k	3 W	5%	176442200
R5	CACP	10k	0.5W	10%	172341000
R6	MEFM	1.2k	0.125W	0.5%	192731202
R7	MEFM	30k	0.125W	0.5%	192743002
R8	MEOX	100k	0.25W	5%	195651000
R9	MEGL	100k	3 W	2%	175251000
R10	MEFM	990k	2 W	0.5%	160400487
Rll	TKFM	1k+9k	0.2W	1%	160400582
R12	MEOX	3.3k	0.25W	5%	195633300
R13	MEOX	lk	0.25W	5%	195631000
Rl4	-	1.452k	0.2W	0.25%	160300452
R15	TKFM	CAD 1776			160400583
R16	<u> </u>	9k	0.2W	0.25%	160300456
R17	MEFM	10k	0.125W	0.5%	192741004
R18	-	9k	0.2W	0.25%	160300456
R19	-	lk	0.2W	0.25%	160300454
R20	-	100k	0.2W	0.25%	160300455
R20		100%	012W	0.230	100000433
R21	TKFM	lk+9k	0.2W	1%	160400582
R22	MEOX	33k	0.25W	5%	195643300
R23	MEFM	39k	0.125W	0.5%	192743902
R24	-	67k	0.2W	0.25%	160300453
R25	MEFM	3.3k	0.125W	0.5%	192733302
R26	MEOX	33k	0.25W	5%	195643300
R27	MEFM	270k	0.125W	0.5%	192752701
		270k lk	0.125W	5%	195631000
R28	MEOX	IK	U.25W	34	195031000
R29	MEOX	100	0.25W	5%	195621000
R30	MEOX	100k	0.25W	5%	195651000
R31	MEOX	100k	0.25W	5%	195651000
R32	MEOX	22k	0.25W	5%	195642200
R33	MEOX	lk	0.25W	5%	195631000
R34	MEOX	100	0.25W	5%	195621000
R35	MEOX	4.7k	0.25W	5%	195634700
R36	MEOX	4.7k	0.25W	5%	195634700
1.00	HUVK				
R38	MEFM	10k	0.125W	0.5%	192741004
R39					
to	MEOX	33k	0.25W	5%	195643300
R41					
R42	MEFM	100	0.125W	0.5%	192721002
R42 R43	MEOX	4.7k	3W	5%	193734700
CPA	PIEUN	4.15	J#	J-0	130104100

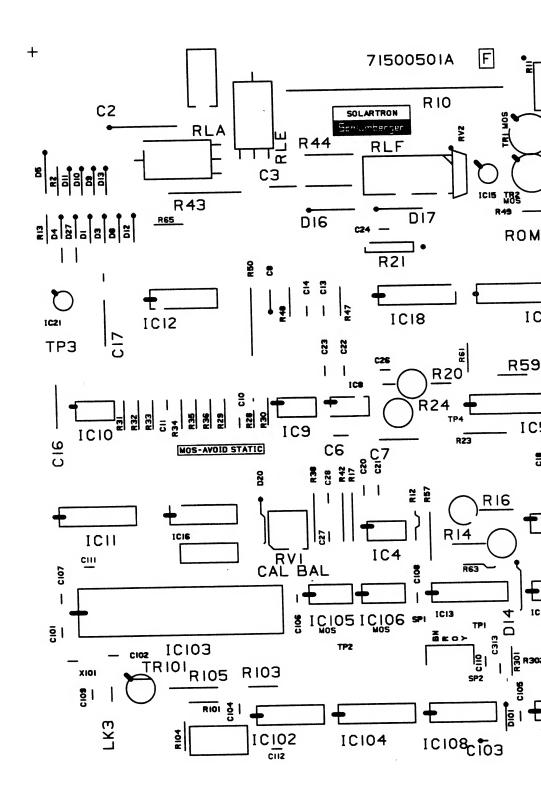
Cct Ref.	Gene	eral Desc	cription		Solartron Part No.
m.4.4	63.65	114	0 511	100	172241000
R44	CACP	lM	0.5W	10%	172341000
R45	MEOX	100k	0.25W	5%	195651000
R46	MEOX	lk	0.25W	5%	195631000
R47	MEOX	100	0.25W	5%	195621000
R48	MEOX	100	0.25W	5%	195621000
R49	MEFM	200k	0.125W	0.5%	192752002
R50	MEFM	lM	0.25W	0.5%	198261002
R51	MEFM	62k	0.125W	0.5%	192746202
R52	MEOX	33k	0.25W	5%	195643300
R53	MEOX	lk	0.25W	5%	195631000
R54	MEOX	56	0.25W	10%	195615600
R55	CACP	10k	0.5W	10%	172341000
R56	CACP	2.7M	0.125W	10%	172062700
R57	MEFM	10k	0.125W	0.5%	192741004
R59	MEOX	lk	0.25W	5%	195631000
R61	MEOX	180	0.25W	5%	195621800
KOI	FIGUA	100	0.23W	J*6	193021000
R62	MEOX	180	0.25W	5%	195621800
R63	MEOX	10k	0.25W	5%	195641000
R64	MEOX	22k	0.25W	5%	195642200
R65	MEOX	22k	0.25W	5% .	195642200
R66	MEOX	82k	0.25W	5%	195648200
R101	MEOX	15k	0.25W	5%	195641500
R103	MEOX	270	0.25W	5%	195622700
R104	MEOX	1.5k	0.25W	5%	195631500
R105	MEOX	100	0.5W	1%	195421000
R301	MEOX	47k	0.25W	5%	195644700
R302	MEOX	180	0.25W	5%	195621800
	HEOK	100	0.23W	·	173021000
RVl	CMPM	200	0.5W	10%	131222000
RV2	CMPM	200k	0.5W	10%	130952000
Cl	CERM	150p	500V·	20%	241321500
C2	ESTM	0.22	400V	20%	226152200
C3	EFTF	0.01	1000V	10%	222841000
C4	STYR	470p	125V	10%	210224700
C5	ESTF	22n	400V	10%	222342200
C6	ESTM	15n	100V	10%	225441500
C7	ESTM	0.47	100V	10%	225454700
C8	ESTM	0.22	100V	10%	225452200
	20111	J. LL	-004		

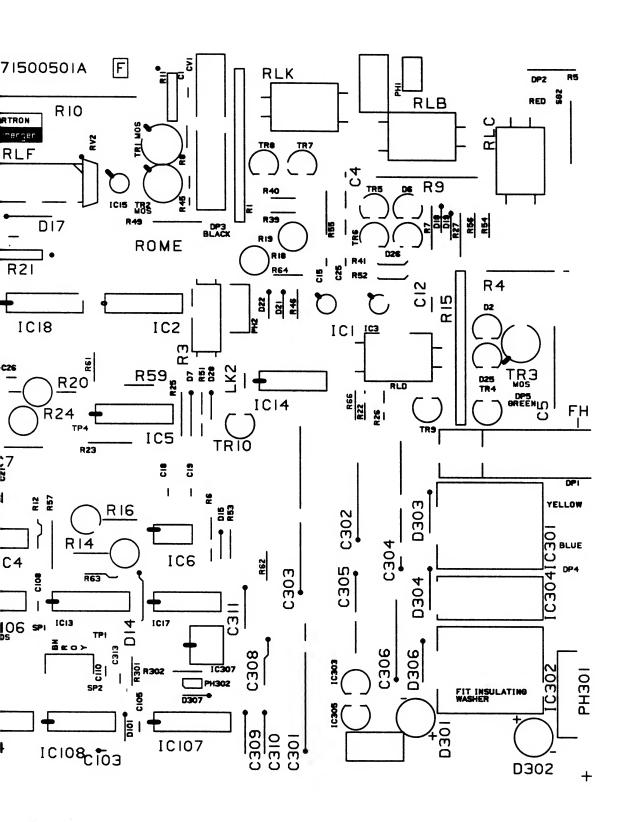
Cct Ref.		General Des	cription	ı	Solartron Part No.
C10	CERM	47n	25V	+50%	241944700
cll	CERM	47n	25V	-25% +50%	241944700
C12	CARB	100p	160V	−25 % 20%	208900004
Cl3 to Cl5	CERM	47n	25V	+50% -25%	241944700
C16 C17	ESTM ESTM	1 2.2	100V 100V	10% 10%	225461000 225462200
Cl8 to C23	CERM	47n	25V	+50% -25%	241944700
C24	CERM	4.7p 47n	500V 25V	20% +50%	241304700 241944700
C25	CERM			-25%	
C26 C27	CERM CERM	47p 150p	500V 25V	20% +50%	241314700 241321500
OZ I	Obtai	2004		-25%	
C28	CERM	47p	500V	20%	241314700
C101	CERM	33p	500V	20%	241313300
C102	CERM	33p	500V	20%	241313300
C103	TAND	22	16V	20%	208700106
C104					
to	CERM	47n	2 5V	+50%	241944700
C108				-25%	
C109	CERM	1	500V	20%	241331000
C110	CERM	47n	25 V	+50% -25%	241944700
C301	ALME	2200	16V	-10% +25%	273392200
C302	ALME	220	16V	-10%	273382200
C303	ALME	1000	40V	+25% -10%	273791000
				+25%	000004000
C304	ALME	470	40V	-10% +25%	273784700
C305	ALME	100	25V	-10% +25%	273581000
C306	ALME	100	25V	-10% +25%	273381000
C308				- 25 0	
to	TAND	1	35V	20%	266061000
C311					
C313	CERM	47n	25V	+50% −25%	208450140
				2.50	
CVl	PTFE	2-14p			290060030
0273g/0		-	5	.4	WN/7150 MAIN/1
	5				

Cct Ref.	Ger	neral Description	Solartron Part No.
D1	SD3	5.6V	300522160
D2	WR057		300525770
D3	SD3		300522160
D4	BZY88		300521450
D5 D6 D7 D8 to D13	BZY88 WR057 BZY88 SD3	8.2V 8.2V	300521330 300525770 300521330 300522160
D15	SD3		300522160
D16	IN3595		300523590
D17	IN3595		300523590
D18	SD3		300522160
D19	SD3		300522160
D20	IN829A		300525400
D21	SD3		300522160
D22	SD3	2.7V	300522160
D25	WR057		300525770
D26	WR057		300525770
D27	BZY88		300523870
D101 D301 D302 D303	SD3 W04 W04 IN4004	400V 400V 400V	300522160 300524700 300524700 300522070
D304 D306 D307	IN4004 Zener SD3	400V 20V	300522070 300523790 300522160
TR1	3N163		300554530
TR2	3N163		300554530
TR3	3N163		300554530
TR4	WN1001		300555770
TR5	WN1001		300555770
TR6	WN1001		300555770
TR7	PN4118A		300555880
TR8	WN1001		300555770
TR9	WN1001		300555770
TR10	U1897		300553800
TR101	BC183		300555590

Cct Ref.	General De	scription	Solartron Part No.
ICl IC2	AD545 DG211		510090740 510091180
IC3	AD545		510090740
IC4	OP-05		510091130
IC5	DG211 OP-14		510091180 510091360
IC6 IC8	OP-14 OP-14		510091360
IC9	LM311		510091280
IC10	LM311		510091280 510003170
ICll	74LS175		510003170
ICl2 ICl3	LM339 ULN2003		510090490
1013	ULN2003		310004300
IC14	LM339		510090490
IC15	LH0062CH		510090380
ICl6	DG200		510091170
IC17	74LS00		510002000
IC18	DG211		510091180
IC21	AD536AK		510090770
IC102	74LS04		510002690
IC103	HD63A01V1B04P		519611701
IC104	6.8k		160400569
IC105	NC7033		510005150
IC106	NC7033		510005150
IC107	4040BE		510001820
IC108	74LS197		510005750
IC301	7815 CKC		510090320
IC302	LM340TS		510090500
IC303	79L05ACZ		510090950
IC304	7915		510090330
IC305	19L05ACZ		510090950
IC307	TIL 117		300540240

Cct Ref.	General Description	Solartron Part No.
PH1 PH2 PH301 PH302	Header 2 way Header 4 way Header 8 way Header 2 way	352302080 352304080 352308060 352302080
SG2	Spark Gap 1400V	300011470
Fl FHl	Fuse Holder Fuse 2A 5mm x 20mm	360206040 360106150
RLA RLB RLC RLD	Coto 4000-0002 Coto 7002-5005 Coto 7002-5085 Coto 7002-5086	301203401 301203301 301203501 301203601
RLE RLF RLK	Coto 4000-0002 RS12 Coto 7002-5085	301203401 300652190 301203501
X101	4.9152MHz	300810590
۰	MPU 40-Pin Socket GPIA 40-Pin Socket PROM 28-Pin Socket	300585190 300585190 300585160
	Ceramic Bead	470120100



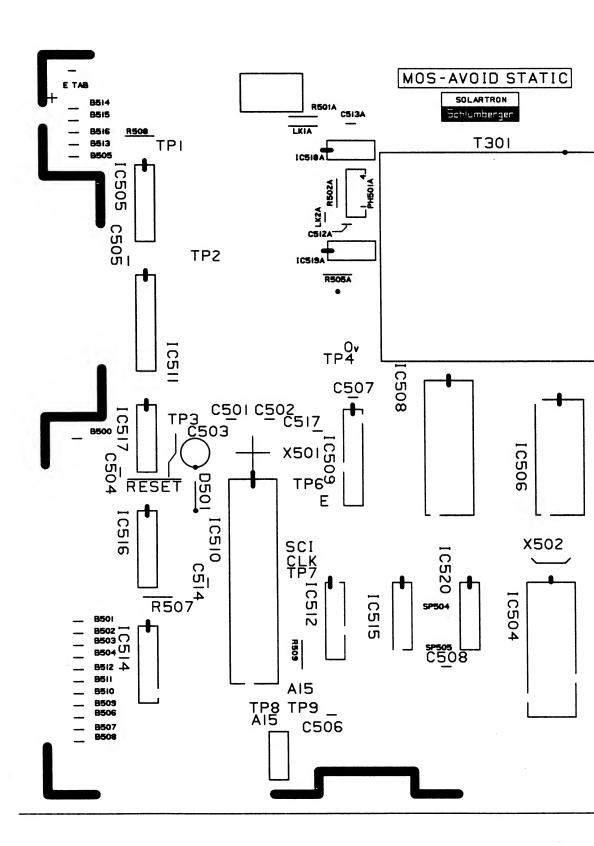


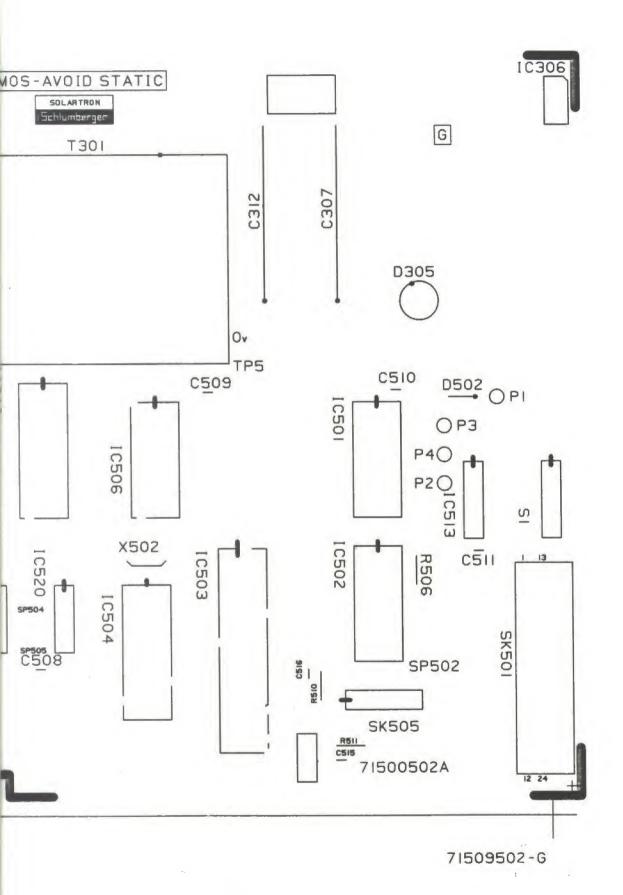
5.3 PCB 2 (71500502) EARTHY LOGIC

Cct Ref.	Gen	eral Des	cription		Solartron Part No.
R501 R502 R505 R506	MEOX MEOX MEOX	12k 12k 270 3.3k	0.25W 0.25W 0.25W 0.25W	5% 5% 5% 5%	195641200 195641200 195622700 195633300
R507 R508 R509 R510 R511	MEOX CACP MEOX MEOX MEOX	1k 10 15k 1k 1k	0.25W 0.125W 0.25W 0.25W 0.25W	5% 10% 5% 5% 5%	195631000 172011000 195641500 195631000 195631000
C307 C312 C501	ALME ALME CERM	2200 2200 33p	16V 16V 500V	20%	273392200 273392200 241313300
C502 C503	CERM CERM	33p 47n	500V 25V	20% +50% -25%	241313300 241944700
C504 to C511	CERM	47n	25V	+50% -25%	241944700
C512	CERM	47n	25V	+50% -2 5 %	241944700
C513	CERM	47n	25V	+50% -25%	241944700
C514 C515	CERM CERM	ln 10n	500V 25V	20% +50% -20%	241331000 241941000
C516	CERM	10n	25V	+50% -25%	241941000
C517	CERM	ln	500V	20%	241331000
D305 D501 D502	W04 SD3 SD3	400V			300524700 300522160 300522160
IC306 IC501 IC502 IC503	LM340T5 MC3447 MC3447 MC68488				510090500 510005700 510005700 510004291

PCB 2 (CONTINUED)

Cct Ref.	General Description	Solartron Part No.
IC506 IC508 IC509 IC510	TC5516 2654 LS373 HD6303P	510005470 510005610 510004870 510006170
IC511 IC512 IC513 IC514	LS374 LS138 LS145 AB316A682.	510004390 510003530 510004990 160400569
IC515 IC516 IC517 IC518	LS00 MC14040 LS197 HCPL 2601	510002000 510001820 510005750 300540260
IC519 IC520	HCPL 2601 LS04	300540260 510002690
S501	Switch	375000600
SK501	GPIB socket	352524320
PH501	4 Way Header post	352304080
T301	Transformer	309617106
X501	2.4576 MHz Crystal	300810420
IC503 socket IC508 socket IC510 socket		300585190 300585160 300585190

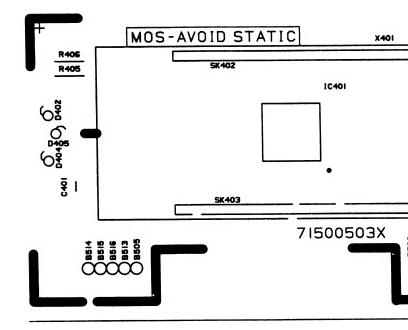


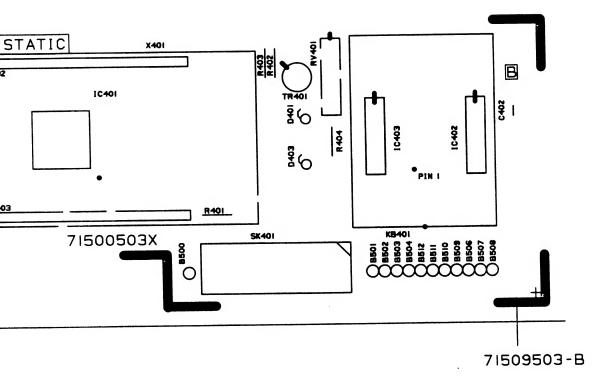


PCB 2 COMPONENT LOCATION DIAG 5.2

5.4 PCB 3 (71500503) DISPLAY AND KEYBOARD

Cct Ref.	Gene	eral Desc	cription		Solartron Part No.
R401 R402 R403 R404 R405	MEOX MEOX MEOX MEOX MEOX	180k 1.8k 1.2k 270 270	0.25W 0.25W 0.25W 0.25W 0.25W	5 % 5 % 5 % 5 % 5%	195651800 195631800 195631200 195622700 195622700
RV401	CMPM	10k	0.5W	10%	130641000
C401	CERM	47n	25 v	+50% -25%	241944700
C402	CERM	47n	25V	+50% -25%	241944700
D401 to D404	LED HP5082	- 4558 •			300750270
TR401	BC183 .				300555590
IC401 IC402 IC403	NEC 7225G 74LS145 316B 6.8k				510005890 510004990 192136800
SK402 SK403	25 way 25 way				352525090 352525090
KB401	Keyboard Matrix				71502019A
X401	Liquid Crys	stal Dis	play		71502006A





5.5 FRONT PANEL

Cct Ref.		General Description	Solartron Part No.
	Socket Socket	Red 4mm Black 4mm Brown 4mm Green 4mm	352501470 352501480 352501750 352501490

5.6 REAR PANEL

Cct Ref.	General Description	Solartron Part No.
R303	Resistor $l M \Omega$	172361000
FHl	Fuse Fast Blow 2A Fuse Slow Blow 100mA	360106150 360106260
S301 SK503 SK504 N301	Mains switch Jack Socket Jack Socket Mains Input Unit	375500020 352501740 352501740 550001480
	Socket Red 4mm Socket Black 4mm Socket Green 4mm Socket Blue 4mm Socket Yellow 4mm	352501470 352501480 352501490 352501710 352501720

5.7 POWER SUPPLIES

The power supply components are distributed between PCB 1, PCB 2 and the rear panel, refer to the appropriate parts list.

0273g/0036g 5.16 WN/7150 MAIN/1